



## Steel Decking

### Key Information

<b>General Process Description</b>	This dataset represents average end-of-life conditions for steel decking used in a building in the UK.
<b>Reference Flow</b>	1kg of steel decking
<b>Reference Year</b>	2012

### Modelling & Assumptions

**Detailed model description**

This dataset represents average end-of-life conditions for steel decking to be used in a composite flooring system in a building in the UK. The reference unit is 1kg of steel decking. Users wishing to use this data to make comparisons between different structures and/or different materials should consider the amount of material required for the relevant structural function as comparing on a per kg basis may be misleading.

The modelled product is made up of hot dip galvanised steel sheets that undergo a forming process to create the decking profile. The scrap input into the manufacture of the hot dip galvanised sheets used to manufacture the steel decking is 0.108kg of scrap/kg of product.

#### **Recycling Rates**

The recycling, reuse and landfill rates used in modelling the end of life treatment of steel decking are as follows.

<b>Material</b>	<b>Steel Decking</b>
<b>Recycling Rate</b>	Recycling: 89%
	Reuse: 10%
	Landfill: 1%
<b>Reference</b>	[Eurofer 2012]

The end of life rates for steel decking in the cited reference were compiled from a survey of members of the National Federation of Demolition Contractors (NFDC) in 2012. The survey quantified the percentage of steel in buildings recovered from typical building demolition sites.

#### **Module Description**

The dataset includes the following waste processing steps (EN 15804 module code shown in brackets):

- **Demolition (C1):** Demolition has been modelled based on information related to the demolition of office building structural systems [Athena 1997]. The cited report listed energy demands from diesel for the

demolition of concrete, wood and steel-based structural frames. Energy demand varies depending on the type of building element being demolished, so an average for 1kg of steel building elements was made. Overall, the average energy demand for demolition from diesel was calculated to be 0.233 MJ/kg. Steel scrap is assumed to reach an end-of-waste stage following demolition and no further processing prior to remelting or reuse has been modelled. Consequently, module C3 contains no values.

- **Transport of steel (C2):** Transport distances for steel sent to landfill or reuse are based on average travel for construction steel scrap sent to waste transfer stations, an average distance of 21km [BRE 2012]. Steel scrap generated in the UK and sent for recycling was deemed to have three potential destinations: BF steel production in the UK, EAF steel production in the UK or export. An average was made based on the weighted transport distance to BF, EAF and export using information on steel waste arisings and fates [EMR 2006] [EEF 2010]. For BF, transport distance was calculated based on average distance by road from ten UK urban areas to Scunthorpe and Port Talbot (where Tata Steel operate blast furnaces). For EAF, transport was based on distance to South Wales and South Yorkshire where all bar one of the UK's EAF producers are based. For export, transport by road and ship to Luxembourg and Germany was deemed representative. Based on this averaging method, the overall transport distance for 1kg of steel scrap was calculated to be 463km by road and 158km by ship.

- **Landfill of steel decking (C4):** The dataset used for modelling the landfill of steel decking represents the environmental profile of inert steel waste in a typical European municipal waste landfill.

- **Benefits/Loads associated with steel decking reuse (D):** Reuse of steel decking was assumed to displace the need for the production of new decking material from BF/EAF sources on a 1:1 basis. This material is assumed to reach end of waste in module C1, so there are no additional reuse preparation processes and no losses assumed. Material that can't be recovered is captured under the landfill figure of 15%. The benefits associated with reuse are reported in module D.

- **Benefits/Loads associated with steel decking recycling (D):** The benefit of recycling steel decking was calculated based on the "net scrap" generated over the lifetime of the product. This net scrap value was calculated based on the output of steel scrap sent to recycling at end-of-life minus the input of steel scrap into the product system to produce the decking. The end of life recycling rate was 89% or 0.89kg of scrap/kg of decking and the average input of scrap into the hot dip galvanised sheets required to manufacture steel decking products is 0.108 kg of scrap/kg of decking, resulting in a net scrap of 0.782kg/kg of decking. The credit applied uses the worldsteel value of scrap, based on the difference between the LCI of EAF steel and a 100% primary BF route [worldsteel 2011]. Values reported for the use of secondary material are based on the net scrap and reused material made available from the system. Users should note that if there is a higher or lower scrap input into the manufacture of the HDG steel sheets, results in module D will change as the "net scrap" value will decrease or increase accordingly.

## Representativeness

### Time representativeness

Recycling rates and other assumptions are based on the most recent data available, the oldest of which was published ten years ago. Background data is for the year 2013.

### Geographical Representativeness

The methods and rates modelled are based on research into the disposal of steel construction materials in the UK. Background datasets are UK specific, EU average or Global average (see included datasets list), but are deemed representative for end of life waste treatment in the UK

### Technological Representativeness

All technological processes deemed relevant for waste treatment of steel decking in the UK have been modelled. Results reported in module D are only representative for scrap inputs close to the modelled value of 0.108kg/kg of product.

## Included Datasets

### Dataset List

GB: Thermal Energy from Light Fuel Oil

EU-27: Diesel Mix

Global: Euro 5 Truck, 9.3t payload capacity

Global: Euro 5 Truck, 22t payload capacity

Global: Ship - Bulk commodity carrier, 10,000t DWT

Global: Steel sheet stamping and bending

EU-27: Lubricants

GB: Electricity grid mix

EU-27: Landfill of inert matter (steel)

Global: Compressed air (7 bar)

Global: Steel hot dip galvanized - worldsteel

Global: Value of scrap - worldsteel

## Conformity with EN 15804

The models used in this work have been designed to be conformant with the EN 15804 standard. Wherever possible, upstream datasets that are conformant with the EN 15804 standard have been used (see “Included Datasets”). However, not all data providers have been able to update their datasets to comply with the reporting of water and waste indicators according to the standard. The following datasets used in this work are not conformant with EN 15804.

- *Global: Value of scrap – worldsteel*
- *Global: Steel hot dip galvanized– worldsteel*

These inventories represent 75% of the EoL modelling by mass, so net use of fresh water and three waste categories have not been reported.

The models and results have been produced in line with the EN 15804 standard and have undergone quality assurance by experts within PE INTERNATIONAL. However, no formal review process through a third party has been undertaken therefore the results are unverified.

## Environmental Parameters Derived from the LCA

Parameters describing environmental impacts		C1	C2	C3	C4	D
Global Warming Potential	kg CO2 eq.	0.02	0.04	0	0.00	-1.45
Ozone Depletion Potential	kg CFC11 eq.	1.32E-14	1.79E-13	0	1.84E-15	3.49E-08
Acidification Potential	kg SO2 eq.	3.90E-05	1.32E-04	0	8.62E-07	-3.65E-03
Eutrophication Potential	kg PO4 eq.	7.65E-06	2.85E-05	0	1.18E-07	-1.28E-04
Photochemical Ozone Creation Potential	kg Ethene eq.	3.54E-06	-3.14E-05	0	8.25E-08	-7.64E-04
Abiotic Depletion Potential (elements)	kg Sb eq.	2.12E-10	1.41E-09	0	5.10E-11	-1.74E-05
Abiotic Depletion Potential (fossil)	MJ	0.3	0.5	0	0.0	-15.3

Parameters describing primary energy		C1	C2	C3	C4	D
Use of renewable primary energy excluding renewable primary energy resources used as raw materials	MJ, net calorific value	0.000	0.020	0	0.000	0.569
Use of renewable primary energy resources used as raw materials	MJ, net calorific value	0	0	0	0	0
Total use of renewable primary energy resources	MJ, net calorific value	0.000	0.020	0	0.000	0.569
Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials	MJ, net calorific value	0.3	0.5	0	0.0	-14.1
Use of non-renewable primary energy resources used as raw materials	MJ, net calorific value	0	0	0	0	0
Total use of non-renewable primary energy resources	MJ, net calorific value	0.3	0.5	0	0.0	-14.1
Use of secondary material	kg	0	0	0	0	0.893
Use of renewable secondary fuels	MJ, net calorific value	1.31E-06	3.35E-06	0	3.33E-06	-6.74E-07
Use of non-renewable secondary fuels	MJ, net calorific value	1.37E-05	3.51E-05	0	7.20E-06	-7.04E-06
Net use of fresh water	m <sup>3</sup>	*	*	*	*	*

Other environmental information describing waste categories		C1	C2	C3	C4	D
Hazardous waste disposed	kg	*	*	*	*	*
Non-hazardous waste disposed	kg	*	*	*	*	*
Radioactive waste disposed	kg	*	*	*	*	*

Other environmental information describing output flows		C1	C2	C3	C4	D
Components for re-use	kg	0.0600	0	0	0	0
Materials for recycling	kg	0.790	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0
Exported energy	MJ per energy carrier	0	0	0	0	0

\*Values not reported due to non-conformant upstream datasets

## References

- Athena 1997 Athena Sustainable Materials Institute, 1997. *Demolition Energy Analysis of Office Building Structural Systems*.
- BRE 2012 Anderson, J., Adams, K. and Shiers, D., 2012. *Minimising the Environmental Impact of Construction Waste*. In press. BRE: Watford
- BS EN 15804:2012 British Standards Institution, 2012. *BS EN 15804:2012 Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products*. London: BSI
- EEF 2010 EEF, 2010. *UK Steel Key Statistics 2010*. EEF: London.
- EMR 2006 European Metal Recycling, 2006. *Metals Recycling - UK ferrous scrap market. Eurofer survey of National Federation of Demolition Contractors (NFDC)*, 2012.
- Eurofer 2012 Survey data compiled by Tata Steel Europe RD&T. Rotherham, UK.  
[http://www.steelconstruction.info/The\\_recycling\\_and\\_reuse\\_survey](http://www.steelconstruction.info/The_recycling_and_reuse_survey)
- worldsteel 2011 World Steel Association, 2011. *Life Cycle Inventory Study for Steel Products - Methodology Report*. Brussels: World Steel Association